

CLAIMS:

1. A method of forming a roughened layer of platinum, comprising:

providing a substrate within a reaction chamber;

flowing an oxidizing gas into the reaction chamber;

flowing a platinum precursor into the reaction chamber and depositing platinum from the platinum precursor over the substrate in the presence of the oxidizing gas; and

maintaining a temperature within the reaction chamber at from about 0°C to less than 300°C during the depositing.

2. The method of claim 1 further comprising providing a reactant in contact with the roughened layer of platinum and utilizing the platinum to catalyze a conversion of the reactant to a product.

3. The method of claim 1 wherein the flowing the platinum precursor comprises flowing a carrier gas carrying the platinum precursor, the carrier gas being flowed at a rate of no greater than about 30 sccm and the oxidizing gas being flowed at a rate of at least about 50 sccm.



9. The method of claim 8 wherein the adhesion layer comprises at least one of titanium nitride, iridium, rhodium, ruthenium, platinum, palladium, osmium, silver, rhodium/platinum alloy,  $\text{IrO}_2$ ,  $\text{RuO}_2$ ,  $\text{RhO}_2$ , or  $\text{OsO}_2$ .

10. The method of claim 1 further comprising flowing at least one other metal precursor into the chamber in addition to the platinum precursor, and wherein the platinum is deposited as an alloy of platinum and the at least one other metal.

11. The method of claim 1 further comprising flowing a second metal precursor into the chamber and wherein the platinum is deposited as an alloy of platinum and the second metal.

12. The method of claim 11 wherein the second metal is rhodium, iridium, ruthenium, palladium, osmium, or silver.

13. The method of claim 1 wherein the platinum is deposited to a thickness of at least about  $400\text{\AA}$ .

14. The method of claim 1 wherein the maintaining comprises maintaining the temperature at from about 200°C to less than 300°C, and wherein the platinum is deposited to a thickness of at least about 600Å in a time of less than about 40 seconds.

15. A method of forming a roughened layer of platinum, comprising:

providing a substrate within a reaction chamber;

flowing an oxidizing gas into the reaction chamber;

flowing a platinum precursor into the chamber and depositing platinum from the platinum precursor over the substrate in the presence of the oxidizing gas;

maintaining a temperature within the chamber at from about 0°C to less than or equal to about 280°C during the depositing, the deposited platinum having a rougher surface than it would have if the temperature were 300°C or greater during the depositing.

16. The method of claim 15 wherein the deposited platinum forms a continuous layer over a surface area that is at least  $4 \times 10^6$  square Angstroms.

17. The method of claim 15 wherein the deposited platinum is hemispherical grain platinum.

18. A method of forming a capacitor, comprising:  
providing a substrate within a reaction chamber;  
flowing a first oxidizing gas into the reaction chamber;  
flowing a first platinum precursor into the chamber and depositing platinum from the first platinum precursor over the substrate in the presence of the first oxidizing gas while maintaining a temperature within the chamber at from about 0°C to less than 300°C, and providing the deposited platinum into a first capacitor electrode;  
forming a second capacitor electrode proximate the first capacitor electrode; and  
forming a dielectric layer proximate the first capacitor electrode, the dielectric layer being between the first and second capacitor electrodes.

19. The method of claim 18 wherein the flowing the first platinum precursor comprises flowing a carrier gas carrying the platinum precursor, the carrier gas being flowed at a rate no greater than 30 sccm and the first oxidizing gas being flowed at a rate of at least 50 sccm.

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1           20. The method of claim 18 wherein the forming the second  
2 capacitor electrode comprises depositing platinum from a second platinum  
3 precursor in the presence of a second oxidizing gas.

4  
5           21. The method of claim 20 wherein the second platinum  
6 precursor is the same as the first platinum precursor.

7  
8           22. The method of claim 20 wherein the second oxidizing gas is  
9 the same as the first oxidizing gas.

10  
11           23. The method of claim 20 further comprising flowing a second  
12 metal precursor into the chamber with the first platinum precursor, and  
13 wherein the platinum is deposited as an alloy of platinum and the  
14 second metal.

15  
16           24. The method of claim 23 wherein the second metal is  
17 rhodium, iridium, ruthenium, palladium, osmium, or silver.

18  
19           25. The method of claim 18 further comprising forming an  
20 adhesion layer over the substrate and depositing the platinum onto the  
21 adhesion layer.

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1 26. The method of claim 25 wherein the adhesion layer  
2 comprises at least one of titanium nitride, iridium, rhodium, ruthenium,  
3 platinum, palladium, osmium, silver, rhodium/platinum alloy,  $\text{IrO}_2$ ,  $\text{RuO}_2$ ,  
4  $\text{RhO}_2$ , or  $\text{OsO}_2$ .

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6 27. The method of claim 18 wherein the maintaining comprises  
7 maintaining the temperature at from about  $200^\circ\text{C}$  to less than  $300^\circ\text{C}$ .

8  
9 28. The method of claim 18 wherein the maintaining comprises  
10 maintaining the temperature at from about  $220^\circ\text{C}$  to about  $280^\circ\text{C}$ .

11  
12 29. A circuit comprising:  
13 a semiconductive substrate; and  
14 a roughened platinum layer over the substrate, the roughened  
15 platinum layer comprising hemispherical grain platinum.

16 A  
17 30. A circuit comprising:  
18 a semiconductive substrate; and  
19 a roughened platinum layer over the substrate, the roughened  
20 platinum layer being continuous over an area of the substrate that  
21 comprises at least about  $4 \times 10^6$  square Angstroms and comprising  
22 pedestals that are at least about  $300\text{\AA}$  tall within the area.  
23

1 31. The circuit of claim 30 wherein the platinum layer comprises  
2 hemispherical grain platinum.

3  
4 32. The circuit of claim 30 wherein the area of the substrate  
5 comprises a square.

6  
7 33. A circuit comprising:  
8 a semiconductive substrate; and  
9 a roughened platinum layer over the substrate, the roughened  
10 platinum layer having a continuous surface characterized by columnar  
11 pedestals having heights greater than or equal to about one-third of a  
12 total thickness of the platinum layer.

13  
14 34. The circuit of claim 33 wherein the platinum layer has a  
15 thickness of at least about 600Å.

16  
17 35. The circuit of claim 33 wherein the platinum layer has a  
18 thickness of greater than or equal to about 400Å.

19  
20 36. The circuit of claim 33 wherein the platinum layer has a  
21 thickness of greater than or equal to about 100Å.  
22  
23



1 37. The circuit of claim 33 further comprising an adhesion layer  
2 between the platinum layer and the substrate, the adhesion layer  
3 comprising at least one of titanium nitride, iridium, rhodium, ruthenium,  
4 platinum, palladium, osmium, silver, rhodium/platinum alloy, IrO<sub>2</sub>, RuO<sub>2</sub>,  
5 RhO<sub>2</sub>, or OsO<sub>2</sub>.

6  
7 38. The circuit of claim 33 wherein the pedestals terminate in  
8 dome-shaped tops.

9  
10 39. The circuit of claim 33 wherein the pedestals terminate in  
11 hemispherical tops.

12  
13 40. A capacitor comprising:  
14 a first capacitor electrode;  
15 a second capacitor electrode;  
16 a dielectric layer between the first and second capacitor electrodes;  
17 and

18 wherein at least one of the first and second capacitor electrodes  
19 comprises a roughened platinum layer, the roughened platinum layer  
20 having a thickness of from about 400Å to about 1000Å and comprising  
21 pedestals that are at least about 300Å tall.  
22  
23



1 45. The capacitor of claim 44 wherein both capacitor electrodes  
2 comprise platinum, but only one of the capacitor electrodes comprises  
3 the roughened platinum layer.

4  
5 46. The capacitor of claim 44 wherein both capacitor electrodes  
6 comprise roughened platinum layers.

7  
8 47. The circuit of claim 44 wherein the pedestals terminate in  
9 dome-shaped tops.

10  
11 48. The circuit of claim 44 wherein the pedestals terminate in  
12 hemispherical tops.

13  
14 49. A platinum-containing material, comprising:  
15 a substrate; and  
16 a roughened platinum layer over the substrate, the roughened  
17 platinum layer having a continuous surface characterized by columnar  
18 pedestals having heights greater than or equal to about one-third of a  
19 total thickness of the platinum layer.

20  
21 50. The material of claim 49 wherein the pedestals terminate in  
22 dome-shaped tops.  
23

1 51. The material of claim 49 wherein the pedestals terminate in  
2 hemispherical tops.

3  
4 52. A reaction catalyst comprising hemispherical grain platinum.

5  
6 53. A reaction catalyst characterized by an outer surface portion  
7 of platinum comprising a plurality of columnar pedestals that are at least  
8 about 100Å tall.

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10 54. The catalyst of claim 53 wherein the columnar pedestals are  
11 at least about 400Å tall.

12 A  
13 55. The catalyst of claim 53 wherein the platinum comprises  
14 hemispherical grain platinum.

15  
16 56. The catalyst of claim 53 wherein the surface portion is  
17 continuous over a substrate and covers an area of the substrate that is  
18 at least about  $4 \times 10^6$  square Angstroms.

19 ADD A2 →

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D3-1

21 Add  
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